



Dart Aerospace Ltd.
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D3558-13
Job Sheet 184719



Part No: D3558-13

Job Qty: 10 ea

Part Name: Gasket Aft



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/16/18

Job Tracking No:

Due Date: 10/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev:A New Issue 07.06.12 EC IPP Rev:B Rev B dwg 07-12-06 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	10 pcs		10/31/18	0.02	0.26	Waterjet 1		SC 18/10/28
110	QC	10 pcs		10/31/18	0.00	0.00	QC2 Waterjet-2		SC 18/10/28
120	QC	10 pcs		10/31/18	0.00	0.00	QC8-2		OCT 30 2018 68
130	Packaging	10 pcs		10/31/18	0.00	0.00	Packaging3	FP-001	24 18-10-30 9-89
140	QC21-SA	10 Ea		10/31/18	0.00	0.00	QC21		DAG 21 OCT 30 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MNEO60S.063	Neoprene Sheet 0.063	1.7400 sf (.174 ea)	100-Waterjet	257461

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	MNEO60S.063	2	119	0

Part Specifications

Specifications could not be found.

Plex 10/16/18 11:30 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Quality ☐
Part No. _____					
NCR No. _____					

Date : _____ Step #: _____

Description Work Order Deviation

DART
 AEROSPACE
 Container No: S122525
 Part: D3558-13
 Job No: 184719
 Serial No/Batch: S122525
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: Various STC's
 Date: 10/29/13

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 CANADA
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Root Cause		FAULT CATEGORY	
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
Design ☐	Operator ☐	Bending ☐	
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	
Equip/Tooling ☐	Supplier ☐	Cracks ☐	
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	
Material ☐	Use for Testing ☐	Cuffs ☐	
Internal Transport ☐	Poor Information ☐	Crushing ☐	
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	
Past Expiry Date ☐	Manufacturing Process ☐	Inspection Incomplete/Unqualified ☐	
Misidentified ☐	Past Due ☐	Contamination ☐	
		Countersink ☐	
		Cut Too Short ☐	
		Instructions Incomplete/Unclear ☐	
		Drill Holes ☐	

OTHER :

DART AEROSPACE LTD		Work Order: 184719
Description: Gasket		Part Number: D3558-13
Inspection Dwg: D3558	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.19	+0.005/-0.001	0.192	1		15601	
0.30	+/-0.030	0.303	1			
0.30	+/-0.030	0.304	1			
0.38	+/-0.030	0.388	1			
2.06	+/-0.030	2.069	1			
2.73	+/-0.030	2.74	1			
5.63	+/-0.030	5.638	1			
7.88	+/-0.030	7.888	1			

Measured by: SC	Audited by: DAS 68	Prototype Approval:	N/A
Date: 18/10/29	Date: OCT 30 2018	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.07.24	New Issue	KJ/DD	

